

VIVABLAST CASE STUDY (1/3)

TUNA FISH BOAT TANK COATING

■ Project details

- Customer: SEAS
- Tunas Tank Coating
- Location: X51 Shipyard
- Start in March 2009

■ STEP 1

- HP water washing (min 200 bars) to remove dirt, dust and grease



■ STEP 2

- Surface preparation
 - Steel grit (dry & wet) blasting as per ISO 8501-1 to achieve SA 2.5
 - Cleaning by using vacuum machine

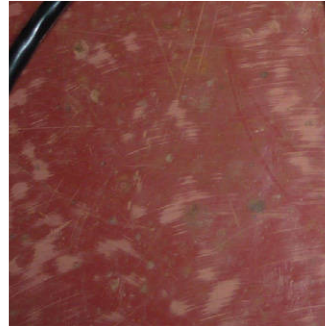
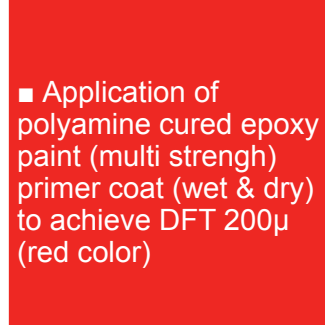


VIVABLAST CASE STUDY (2/3)

TUNA FISH BOAT TANK COATING

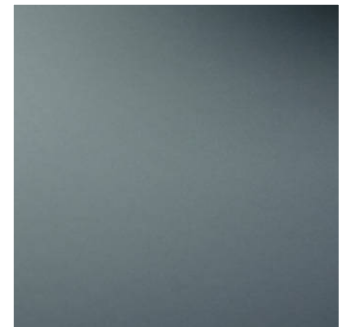
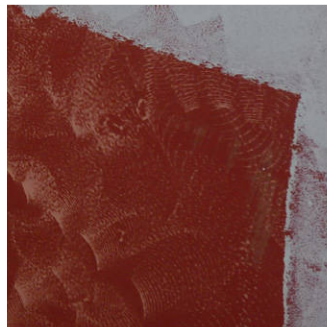
STEP 3

- Application of polyamine cured epoxy paint (multi strength) primer coat (wet & dry) to achieve DFT 200 μ (red color)



STEP 4

- Application of polyamine cured epoxy paint topcoat (wet & dry) to achieve DFT 200 μ (grey color)



VIVABLAST CASE STUDY (3/3)

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STEP 5

- Check & approval of Vivablast QA/QC documentation by Paints Manufacturer Technical Representative

